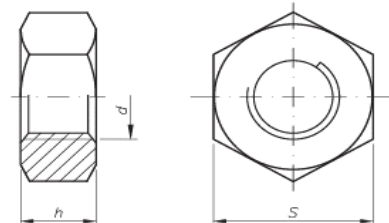


## PORCA SEXTAVADA

ROSCA: ASME B1.1 • BSW-Din 11



### ANSI B 18.2.2

| d<br>Diâmetro | rosca/FPP | rosca/FPP | h (altura) | s (chave) Máx. |        |
|---------------|-----------|-----------|------------|----------------|--------|
|               |           |           | Máx.       | pol.           | mm     |
| 1/8           | BSW-40    |           | 2,90       | 1/4            | 6,35   |
| 5/32          | BSW-32    |           | 2,90       | 1/4            | 6,35   |
| 5/32          | BSW-32    |           | 3,30       | 5/16           | 7,93   |
| 3/16          | BSW-24    |           | 4,20       | 5/16           | 7,93   |
| 3/16          | BSW-24    | UNF-32    | 4,20       | 3/8            | 9,52   |
| 1/4           | UNC-20    | UNF-28    | 5,20       | 3/8            | 9,52   |
| 1/4           | UNC-20    | UNF-28    | 5,74       | 7/16           | 11,11  |
| 5/16          | UNC-18    | UNF-24    | 6,93       | 1/2            | 12,70  |
| 3/8           | UNC-16    | UNF-24    | 8,56       | 9/16           | 14,27  |
| 7/16          | UNC-14    | UNF-20    | 9,78       | 5/8            | 15,87  |
| 7/16          | UNC-14    | UNF-20    | 9,78       | 11/16          | 17,46  |
| 1/2           | UNC-13    | UNF-20    | 11,38      | 3/4            | 19,05  |
| 1/2           | BSW-12    |           | 11,38      | 3/4            | 19,05  |
| 9/16          | UNC-12    | UNF-18    | 12,60      | 7/8            | 22,22  |
| 5/8           | UNC-11    | UNF-18    | 14,20      | 15/16          | 23,81  |
| 3/4           | UNC-10    | UNF-16    | 16,89      | 1-1/8          | 28,57  |
| 7/8           | UNC-9     | UNF-14    | 19,71      | 1-5/16         | 33,33  |
| 1"            | UNC-8     | UNF-12    | 22,53      | 1-1/2          | 38,10  |
| 1-1/8         | UNC-7     | UNF-12    | 25,37      | 1-11/16        | 42,86  |
| 1-1/4         | UNC-7     | UNF-12    | 27,78      | 1-7/8          | 47,62  |
| 1-3/8         | UNC-6     | UNF-12    | 30,63      | 2-1/16         | 52,38  |
| 1-1/2         | UNC-6     | UNF-12    | 33,45      | 2-1/4          | 57,15  |
| 1-3/4         | UNC-5     |           | 39,01      | 2-5/8          | 66,67  |
| 2"            | UNC-4-1/2 |           | 44,67      | 3"             | 76,20  |
| 2-1/4         | UNC-4-1/2 |           | 50,00      | 3-3/8          | 85,72  |
| 2-1/2         | UNC-4     |           | 55,56      | 3-3/4          | 95,25  |
| 2-3/4         | UNC-4     |           | 61,11      | 4-1/8          | 104,77 |
| 3"            | UNC-4     |           | 66,67      | 4-1/2          | 114,30 |
| 3-1/4         | UNC-4     |           | 73,07      | 4-7/8          | 123,82 |
| 3-1/2         | UNC-4     |           | 78,74      | 5-1/4          | 133,35 |

## Din 934 (Din EN ISO 4032)

| d<br>Diâmetro | rosca/ passo | rosca/passo | h (altura) |                   |
|---------------|--------------|-------------|------------|-------------------|
|               |              |             | Nom.       | s (chave)<br>Máx. |
| M2            | MA-0,40      |             | 1,60       | 4                 |
| M2.5          | MA-0,45      |             | 2,00       | 5                 |
| M3            | MA-0,50      |             | 2,40       | 5,5               |
| M4            | MA-0,70      |             | 3,20       | 7                 |
| M5            | MA-0,80      | MB-0,50     | 4,00       | 8                 |
| M6            | MA-1,00      | MB-0,75     | 5,00       | 10                |
| M8            | MA-1,25      | MB-1,00     | 6,50       | 13                |
| M10           | MA-1,50      | MB-1,00     | 8,00       | 17                |
| M12           | MA-1,75      | MB-1,00     | 10,00      | 19                |
| M14           | MA-2,00      | MB-1,50     | 11,00      | 22                |
| M16           | MA-2,00      | MB-1,00     | 13,00      | 24                |
| M18           | MA-2,50      | MB-1,50     | 15,00      | 27                |
| M20           | MA-2,50      | MB-1,00     | 16,00      | 30                |
| M22           | MA-2,50      | MB-1,50     | 18,00      | 32                |
| M24           | MA-3,00      | MB-2,00     | 19,00      | 36                |
| M27           | MA-3,00      | MB-2,00     | 22,00      | 41                |
| M30           | MA-3,50      | MB-2,00     | 24,00      | 46                |
| M33           | MA-3,50      | MB-2,00     | 26,00      | 50                |
| M36           | MA-4,00      | MB-3,00     | 29,00      | 55                |
| M39           | MA-4,00      |             | 31,00      | 60                |
| M42           | MA-4,50      |             |            | 65                |
| M45           | MA-4,50      |             |            | 70                |
| M48           | MA-5,00      |             |            | 75                |
| M52           | MA-5,00      |             |            | 80                |
| M56           | MA-5,50      |             |            | 85                |
| M60           | MA-5,50      |             |            | 90                |