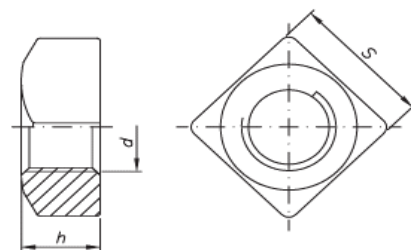


PORCA QUADRADA

ROSCA: UNC-ASMEB1.1 •BSW-DIN 11



| ASME B18.2.2 | | | | |
|---------------|-----------|------------|----------------|-------|
| d Diâmetro | rosca/FPP | h (altura) | s (chave) Máx. | |
| | | Máx. | pol | mm |
| 1/4 | UNC-20 | 5,00 | 7/16 | 11,11 |
| 5/16 | UNC-18 | 5,50 | 1/2 | 12,70 |
| 3/8 | UNC-16 | 8,20 | 9/16 | 14,27 |
| 7/16 | UNC-14 | 9,52 | 3/4 | 19,05 |
| 1/2 | UNC-13 | 11,38 | 3/4 | 19,05 |
| 1/2 | BSW-12 | 11,38 | 3/4 | 19,05 |
| 5/8 | UNC-11 | 14,20 | 15/16 | 23,81 |
| 3/4 | UNC-10 | 17,27 | 1-1/8 | 28,57 |
| 7/8 | UNC-9 | 20,11 | 1-5/16 | 33,33 |
| 1" | UNC-8 | 22,93 | 1-1/2 | 38,10 |
| 1-1/8 | UNC-7 | 25,37 | 1-5/8 | 41,27 |
| 1-1/4 | UNC-7 | 25,70 | 1-7/8 | 47,62 |
| 1-3/8 | UNC-6 | 29,77 | 2" | 50,80 |

ROSCA: Din 13 (ISO 965)

| Din 557 | | | |
|---------------|--------------|------------|-----------|
| d Diâmetro | rosca/passos | h (altura) | s (chave) |
| | | Nom. | Máx. |
| M6 | MA-1,00 | 5,00 | 10 |
| M8 | MA-1,25 | 6,50 | 13 |
| M10 | MA-1,50 | 8,00 | 17 |
| M12 | MA-1,75 | 10,00 | 19 |
| M14 | MA-2 00 | 12,50 | 24 |
| M16 | MA-2,00 | 13,00 | 24 |
| M18 | MA-2,50 | 16,50 | 30 |
| M20 | MA-2,50 | 16,00 | 30 |
| M22 | MA-2,50 | 18,00 | 32 |
| M24 | MA-3,00 | 19,00 | 36 |