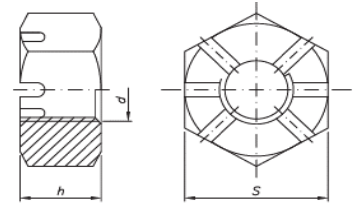


## PORCA SEXTAVADA CASTELO S/COROÁ

ROSCA: UNF/UNS- ASME B1.1



Padrão Comercial				
d Diâmetro	rosca/FPP	h (altura)	s (chave) Máx.	
		Máx.	pol	mm
1/2	UNF-20	11,38	3/4	19,05
9/16	UNF-18	12,60	7/8	22,22
5/8	UNF-18	14,20	15/16	23,81
3/4	UNF-16	16,89	1-1/8	28,57
7/8	UNF-14	19,71	1-5/16	33,33
1"	UNS-14	22,53	1-1/2	38,10
1"	UNF-12	22,53	1-1/2	38,10
1-1/8	UNF-12	25,37	1-5/8	41,27
1-1/4	UNF-12	27,78	1-7/8	47,62
1-3/8	UNF-12	30,63	2"	50,80
1-1/2	UNF-12	33,45	2-1/4	57,15

ROSCA: MB-Din 13 (ISO 965)

Padrão Comercial			
d Diâmetro	rosca/ passo	h (altura)	s (chave)
		Máx.	Máx.
M10	MB-1,00	8,00	17
M12	MB-1,50	10,00	19
M14	MB-1,50	11,00	22
M16	MB-1,50	13,00	24
M18	MB-1,50	15,00	27
M20	MB-1,50	16,00	30
M22	MB-1,50	18,00	32
M24	MB-2,00	19,00	36
M27	MB-2,00	22,00	41
M30	MB-2,00	24,00	46
M33	MB-2,00	26,00	50
M36	MB-3,00	29,00	55